## Cluster separability in a partition and applications

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Abstract. The problem of cluster separability in a minimum distance partition based on the squared Euclidean distance is considered. A characterization of a well-separated partition is given and an operational criterion is provided that gives the possibility to measure the quality of cluster separability in a partition. Especially, the analysis of cluster separability in a partition is illustrated by implementation of the k-means algorithm. Also we give an application to construction of a new separation index for searching for a most appropriate number of clusters in a partition. The index is compared with some other known separation indexes. On the basis of experimental results on synthectic and realworld data it is shown that this new separation index is not more inferior in relation to other well-known indexes.